The following is the relevant information about the Z941X electric soft-sealing gate valve, including product introduction, typical installation schematic diagram, maintenance and troubleshooting, as well as performance characteristics:

## **Product Introduction**

The Z941X electric soft-sealing gate valve is an advanced valve product that combines the advantages of electric control and soft sealing. It is mainly composed of a valve body, a gate, a valve stem, a soft sealing seat, an electric actuator, and other components. The valve body is usually made of high-quality materials such as ductile iron or stainless steel, which provides high strength and excellent corrosion resistance to ensure long-term and stable operation in various working environments.

The gate is precisely processed to fit closely with the soft sealing seat. The soft sealing seat is made of high-performance rubber or other elastic materials, which can achieve a tight seal, effectively preventing the leakage of media in the pipeline. The electric actuator is the core component for realizing remote control and automatic operation of the valve. It has the characteristics of high torque, stable operation, and accurate control, which can drive the valve stem to rotate and control the opening and closing of the gate.

This value is widely used in water supply and drainage systems, industrial pipelines, heating and ventilation systems, and other fields. It is suitable for controlling the flow of various media such as water, sewage, gas, and oil, and plays an important role in ensuring the normal operation of the pipeline system and realizing intelligent control.

## Typical Installation Schematic Diagram

- 1. **Installation Position**: The valve is preferably installed on a horizontal pipeline. When installing, ensure that the valve is in a stable state, and the direction of the medium flow indicated on the valve body should be consistent with the actual flow direction of the pipeline. If installed vertically, make sure that the gate can move freely up and down without any obstruction, and the valve stem should be in a vertical position.
- 2. **Pipeline Connection**: The valve is connected to the pipeline through flanges. Before installation, accurately align the flanges of the valve and the pipeline, and install suitable gaskets between them to ensure a reliable seal. Tighten the bolts evenly to prevent leakage at the connection points.
- 3. **Electric Actuator Installation**: Install the electric actuator on the valve according to the manufacturer's instructions. Ensure that the connection between the actuator and the valve stem is accurate and firm. Connect the power supply and control cables of the electric actuator, and ensure that the wiring is correct and meets the relevant electrical safety standards.
- 4. Surrounding Facilities: It is advisable to install pressure gauges and flow meters before and after the valve to monitor the pressure and flow of the medium. In addition, for the convenience of operation and maintenance, a certain amount of space should be reserved around the valve. If necessary, an operation box or a protective cover can be installed to protect the electric actuator and other components of the valve.

## Maintenance and Troubleshooting

- Maintenance:
  - **Regular Inspection**: Regularly check the valve for any signs of leakage, especially at the connection between the gate and the soft sealing seat and the flange joints. Inspect the valve stem for corrosion, wear, or deformation, and ensure that the threads are in good condition. Check the electric actuator for any abnormal noise, overheating, or electrical failures.
  - **Lubrication**: Lubricate the valve stem regularly with a suitable lubricant to reduce friction and ensure smooth operation of the valve. When lubricating, pay attention to cleaning the valve stem to remove any dirt or debris. For the electric actuator, follow the manufacturer's instructions to lubricate the relevant moving parts.
  - Cleaning: Keep the valve body and its surrounding area clean, and remove any debris or sediment that may accumulate on the surface or inside the valve. For valves used in pipelines with relatively poor media quality, more frequent cleaning may be required to prevent blockages and ensure the normal flow of the medium.
  - **Electrical Maintenance**: Regularly check the electrical connections of the electric actuator to ensure that they are firm and free from looseness or oxidation. Check the insulation resistance of the electrical components to ensure electrical safety. If necessary, replace the worn-out electrical components in a timely manner.
- Troubleshooting:
  - **Leakage**: If leakage occurs at the flange joints, check whether the bolts are tightened evenly and whether the gaskets are damaged. If leakage occurs between the gate and the soft sealing seat, it may be due to wear of the sealing seat, damage to the gate, or improper installation. In such cases, replace the damaged parts in a timely manner and ensure correct installation.
  - Difficulty in Operation: If the valve is difficult to open or close, it may be caused by insufficient lubrication of the valve stem, rust or debris blocking the movement of the gate, or deformation of the valve stem. Check and solve these problems according to the specific situation, such as adding lubricant, cleaning the valve, or replacing the damaged parts. If the electric actuator fails to work properly, check the power supply, electrical control circuit, and the operation of the actuator itself, and repair or replace the faulty components as needed.
  - Malfunction of Monitoring Devices: If the pressure gauges or flow meters installed around the valve malfunction, check the electrical connections, calibration status, and whether there are any blockages or damages to the sensing parts. Repair or replace the faulty devices as needed to ensure accurate monitoring of the pipeline system.

## **Performance Characteristics**

1. **Excellent Sealing Performance**: The soft sealing seat provides reliable sealing, effectively preventing the leakage of the medium, which is crucial for maintaining the normal operation of the pipeline system.

- 2. **Electric Control**: The electric actuator enables remote control and automatic operation of the valve, which is convenient for realizing intelligent management of the pipeline system and improving work efficiency.
- 3. **High Durability**: The valve body and other components are made of high-quality materials, which have strong corrosion resistance and wear resistance, enabling the valve to have a long service life and reducing the maintenance cost.
- 4. Low Flow Resistance: The design of the valve ensures a smooth flow passage, reducing the resistance to the flow of the medium, which is beneficial to energy saving and improving the efficiency of the pipeline system.
- 5. **Easy to Operate and Maintain**: Although equipped with an electric actuator, the valve is still relatively easy to operate and maintain. Regular maintenance tasks, such as inspection, lubrication, and cleaning, can be carried out conveniently, and the operation and adjustment of the electric actuator are also relatively simple.
- 6. Wide Range of Applications: It can be applied to various pipeline systems with different media and working conditions, showing strong adaptability and versatility.

